

## SOLID STATE SYNTHESIS AND CHARACTERIZATION OF $\text{La}_2\text{Ce}_2\text{O}_7$ POWDER AS A CANDIDATE MATERIAL FOR THERMAL BARRIER COATINGS

Ivana Parchovianská, Milan Parchovianský, Aleksandra Nowicka, Anna Prnová, Amirhossein Pakseresht

FunGlass – Alexander Dubček University of Trenčín, Študentská 2, 911 50 Trenčín, Slovakia

e-mail: ivana.parchovianska@tnuni.sk

### INTRODUCTION

For the thermal barrier coatings (TBCs) system during service, structural instability including phase transformation and decomposition is a key factor that restricts its comprehensive properties. Lanthanum cerium oxide,  $\text{La}_2\text{Ce}_2\text{O}_7$  (LC), has attracted increasing interest as a promising material for TBC because of its high phase stability and potential capability to be operated above  $1250^\circ\text{C}$  [1]. Moreover, LC exhibits lower thermal conductivity and higher CTE than the conventional YSZ material [2]. However, TBCs based on LC/YSZ showed a better thermal cycling behavior than single LC or YSZ coating [3]. Therefore, a coating structure and composition should be rationally designed to utilize the advantages of LC. In this work, LC powder was synthesized by solid-state reaction and investigated as a material for TBC applications. The mechanical properties of hot-pressed LC/50YSZ bulk samples are also presented.

### OBJECTIVES & METHODS

**SOLID-STATE SYNTHESIS** of LC powder:  $\text{La}_2\text{O}_3 + \text{CeO}_2 \rightarrow$  ball-milling in IPA

**HEAT TREATMENT** of LC powder:  $1100 - 1400^\circ\text{C}$  for 6 hours

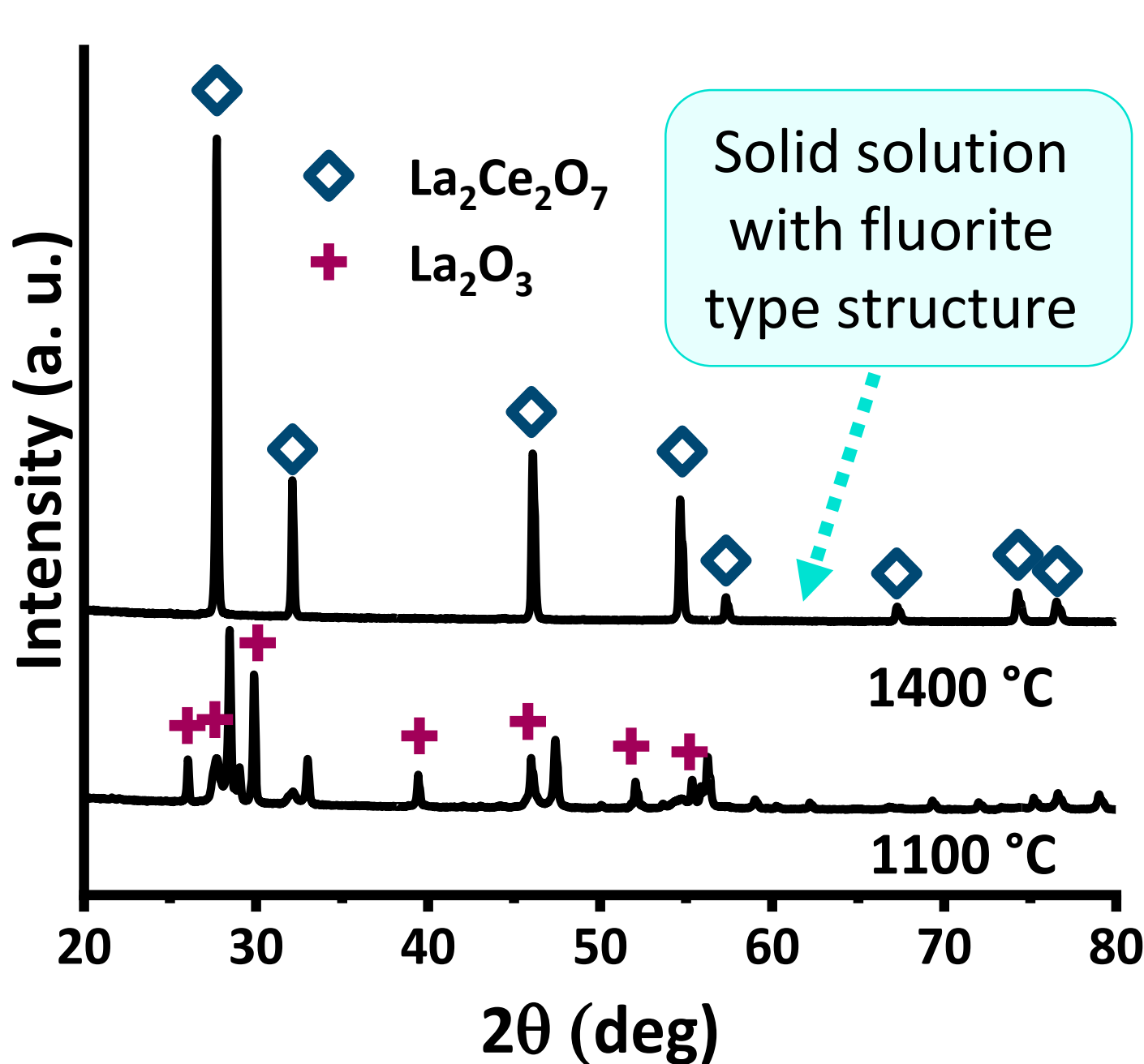
**CHARACTERIZATION** of LC powder: SEM/EDS, XRD, DSC/TGA, Raman

**HOT PRESSING** of LC/50YSZ (wt.%) powders:  $1350^\circ\text{C}/1\text{h}/30\text{MPa}/\text{vacuum}$

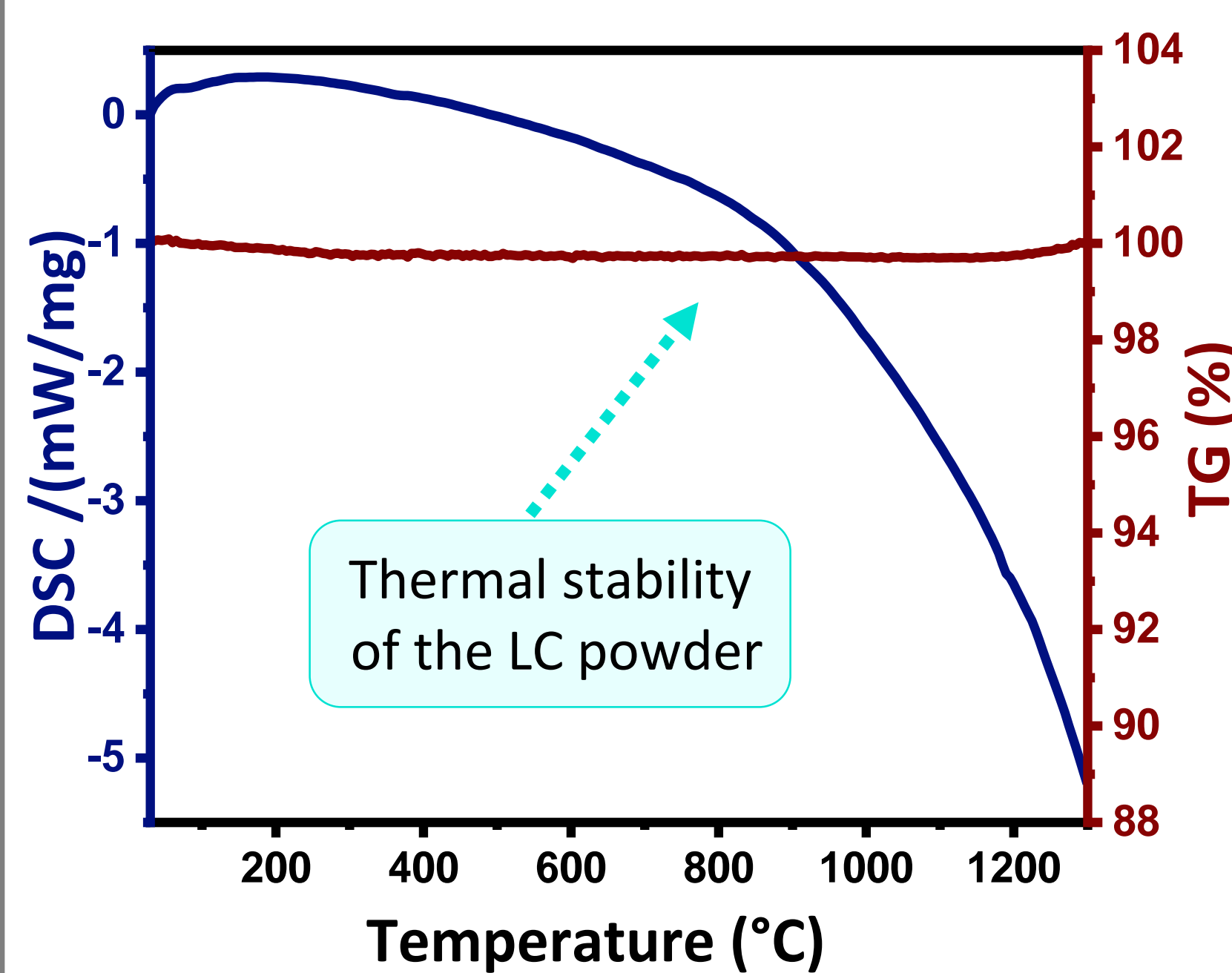
**CHARACTERIZATION** of LC/50YSZ bulk sample: density, HV (5N, 10s),  $K_{\text{IC}}$

### RESULTS

#### XRD results



#### DSC/TGA analysis

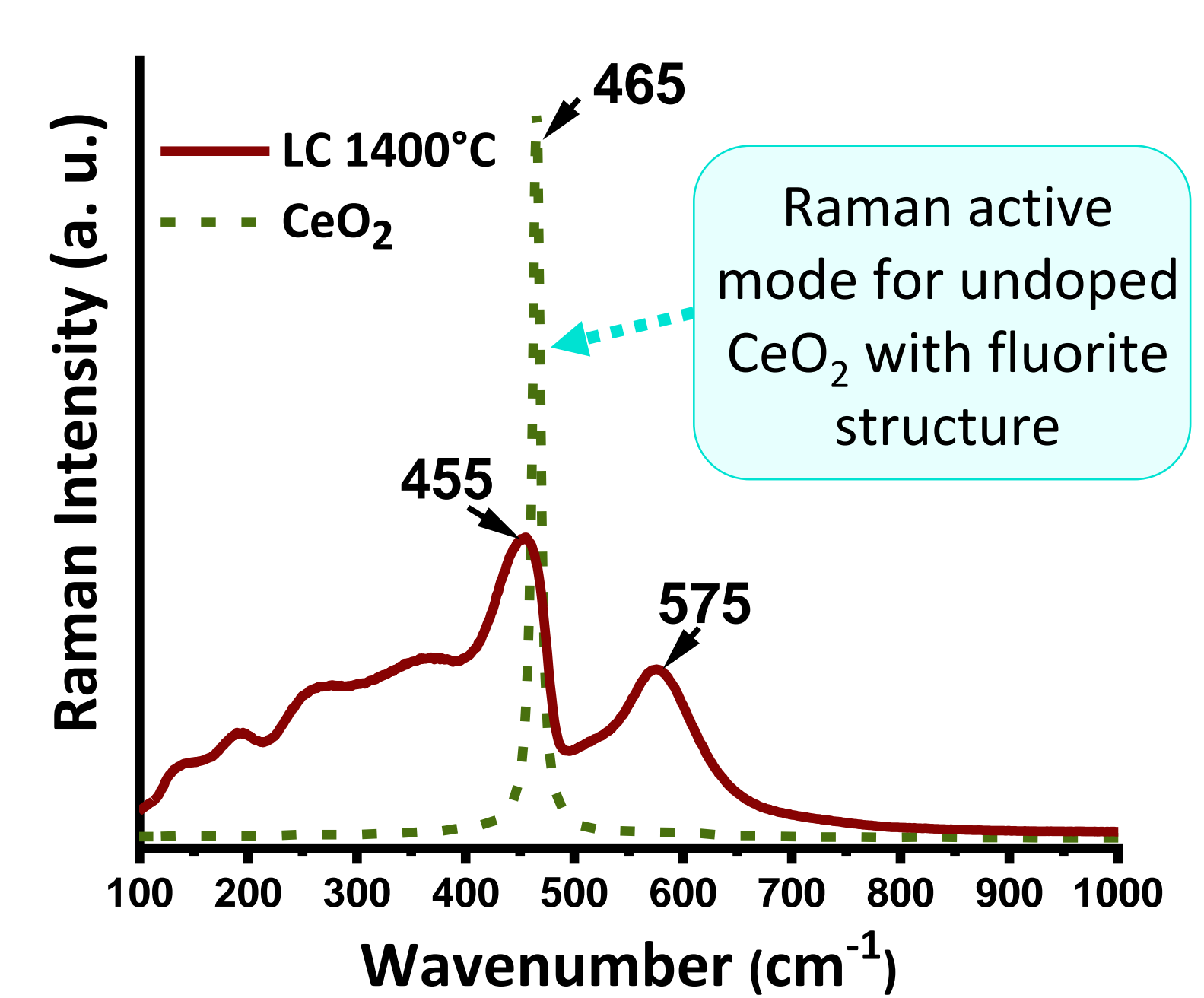


#### Raman Spectroscopy

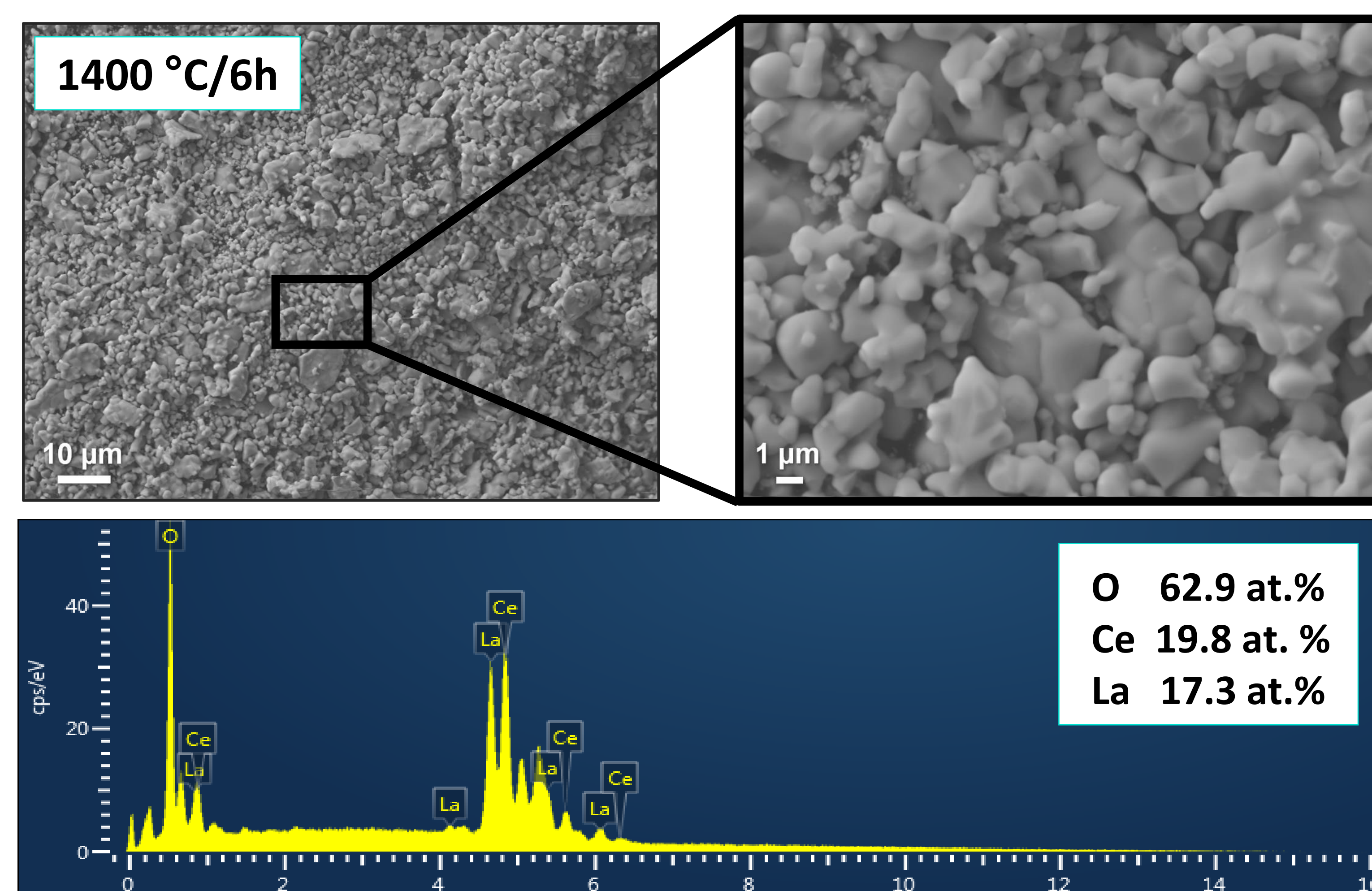
**Band at  $\sim 455\text{ cm}^{-1}$**  – F2g vibration of Ce-8O bond of fluorite type lattice in pure  $\text{CeO}_2$

**Band at  $\sim 575\text{ cm}^{-1}$**  – oxygen vacancies due to the charge compensation mechanism

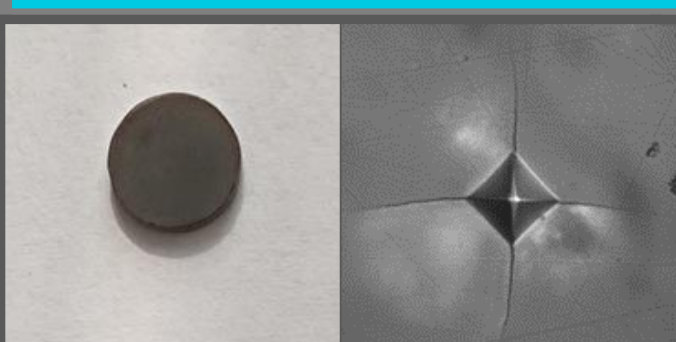
**Weak bands at low frequencies** – forbidden acoustic modes caused by defects in the structure [4]



#### SEM/EDS characterization



#### Properties of hot-pressed LC/50YSZ bulk sample

	Rel. density (%)	HV (GPa)	$K_{\text{IC}}$ ( $\text{MPa}\cdot\text{m}^{1/2}$ )
	98.64	$11.2 \pm 0.87$	$2.14 \pm 0.1$

### CONCLUSIONS

- The fluorite structure of the LC powder after annealing at  $1400^\circ\text{C}$  was confirmed by XRD showing intensive  $\text{La}_2\text{Ce}_2\text{O}_7$  peaks. No additional peaks belonging to  $\text{La}_2\text{O}_3$  were observed, confirming the formation of solid solution of  $\text{La}_2\text{O}_3$  in  $\text{CeO}_2$ .
- SEM of the prepared powder revealed agglomerated structure consisting of finely and uniformly distributed grains with size up to  $10\mu\text{m}$ . EDS analysis indicates chemical composition of the prepared LC powder similar to the stoichiometric ratio of the  $\text{La}_2\text{Ce}_2\text{O}_7$ .
- Neither obvious mass change nor visible energy change were observed from the DSC curve at the tested temperature range, indicating high phase stability of the LC powder and its suitability for TBC applications.

[1] Dehkharghani, A. M. F. et al. (2020). Crystal Structure and Lattice Parameter Investigation of  $\text{La}^{3+}$  Substituted  $\text{CeO}_2$  in  $\text{La}_2\text{Ce}_{1-x}\text{O}_{7/2}$  Synthesized by Solid-State Method. *Advanced Ceramics Progress*, 6(1), 43–48. [2] Zhang, H. et al. (2019). Thermal and mechanical properties of Ta2O5 doped  $\text{La}_2\text{Ce}_2\text{O}_7$  thermal barrier coatings prepared by atmospheric plasma spraying. *Journal of the European Ceramic Society*, 39(7), 2379–2388. [3] Ma, W. et al. (2008). Novel thermal barrier coatings based on  $\text{La}_2\text{Ce}_2\text{O}_7/\text{YSZ}$  double-ceramic-layer systems deposited by electron beam physical vapor deposition. *Surface and Coatings Technology*, 202(12), 2704–2708. [4] Zhang, H. et al. (2019). Mechanical properties and thermal cycling behavior of Ta<sub>2</sub>O<sub>5</sub> doped  $\text{La}_2\text{Ce}_2\text{O}_7$  thermal barrier coatings prepared by atmospheric plasma spraying. *Journal of Alloys and Compounds*, 785, 1068–1076.